

Title (en)  
CELLULOSE FIBRES.

Title (de)  
CELLULOSEFASER.

Title (fr)  
FIBRES CELLULOSIQUES.

Publication  
**EP 0659219 A1 19950628 (DE)**

Application  
**EP 94921517 A 19940708**

Priority  
• AT 9400087 W 19940708  
• AT 134893 A 19930708

Abstract (en)  
[origin: WO9502082A1] The invention concerns a method of manufacturing cellulose fibres by extruding a solution of cellulose in a tertiary-amine oxide through the holes of a spinneret and passing the extruded filaments under tension through an air gap and into a regenerating bath. The method is characterized in that it is carried out in such a way that the maximum value of the mathematical expression  $51.4 + 0.033 \times D + 1937 \times M < 2 > - 7.18 \times T - 0.094 \times L - 2.50 \times F + 0.045 \times F < 2 >$  in which D is the spinneret-hole diameter in  $\mu m$ , M is the spinning-solution throughput per hole in g/min, T is the titre of a single filament in dtex, L is the length of the air gap in mm and F is the humidity of the air in the air gap in g of water per kg of air, is 10, with the provision that the length of the air gap is greater than 30 mm. This method gives cellulose fibres with a very low tendency to fibrillation.

IPC 1-7  
**D01F 2/00**

IPC 8 full level  
**D01F 6/04** (2006.01); **D01D 5/06** (2006.01); **D01F 2/00** (2006.01); **D01F 2/02** (2006.01); **D01F 6/30** (2006.01); **D01F 8/06** (2006.01); **D04H 1/56** (2006.01); **D04H 3/007** (2012.01); **D04H 3/016** (2012.01); **D04H 3/14** (2012.01); **D04H 3/16** (2006.01)

CPC (source: EP US)  
**D01F 2/00** (2013.01 - EP US); **D01F 6/30** (2013.01 - EP US); **D01F 8/06** (2013.01 - EP US); **D04H 3/007** (2013.01 - EP US); **D04H 3/016** (2013.01 - EP US); **D04H 3/14** (2013.01 - EP US); **D04H 3/16** (2013.01 - EP US)

Citation (search report)  
See references of WO 9502082A1

Cited by  
DE10043297B4

Designated contracting state (EPC)  
AT BE CH DE DK ES FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)  
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DOCDB simple family (application)  
**AT 9400087 W 19940708**; AT 134893 A 19930708; AT 94921517 T 19940708; AU 7221394 A 19940708; BG 9943195 A 19950215; BR 9405504 A 19940708; CA 2142111 A 19940708; CN 94190487 A 19940708; CZ 54695 A 19940708; DE 4494808 T 19940708; DE 59400105 T 19940708; DK 94921517 T 19940708; EP 94921517 A 19940708; ES 94921517 T 19940708; FI 951057 A 19950307; GB 9503084 A 19940708; GR 960400700 T 19960313; HK 97101889 A 19971006; HR P940392 A 19940705; HU 9500591 A 19940708; ID 941115 A 19940707; JP 50370894 A 19940708; KR 19950700916 A 19950308; NO 950865 A 19950306; PE 25858795 A 19950105; PH 48584 A 19940707; PL 30785294 A 19940708; RO 9500446 A 19940708; RU 95110578 A 19940708; SI 9430009 T 19940708; SK 29095 A 19940708; TR 62394 A 19940707; UA 95038209 A 19940608; US 36726095 A 19950104; YU 40994 A 19940627; ZA 944768 A 19940701