

Title (en)

Method and device for discharging of cold rolled tubes after a cold pilger mill

Title (de)

Verfahren und Vorrichtung zum Abführen von kaltgewalzten Rohren hinter einem Kaltpilgerwalzwerk

Title (fr)

Procédé et dispositif pour emmener les tubes laminés à froid après un laminoir à pas de pèlerin froid

Publication

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Application

EP 94250291 A 19941205

Priority

DE 4344942 A 19931227

Abstract (en)

[origin: EP0659494A2] The invention relates to a device for discharging cold rolled tubes after a cold pilger mill with stepwise feed and/or rotation of the tube, in which the tube is deflected from the rolling direction in a buffer zone between the rolling zone and a driver (pinch roll unit) operating at constant speed to compensate for the cyclically nonuniform rolling speed. According to the invention, the tube (R) is deflected in a S by constrained guidance. <IMAGE>

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Cited by

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EP 0659494 A2 19950628; **EP 0659494 A3 19950906**; **EP 0659494 B1 19980318**; AT E164100 T1 19980415; CN 1108973 A 19950927; CZ 286203 B6 20000216; CZ 331294 A3 19960417; DE 4344942 A1 19950629; DE 59405472 D1 19980423; ES 2113611 T3 19980501; JP H07204710 A 19950808; US 5606885 A 19970304

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