

Title (en)
A method of bending a pipe having an oblong cross-section and a heat exchanger with pipes having an oblong section and bent in a U-shape.

Title (de)
Verfahren zum Biegen eines Rohrs mit länglichem Querschnitt und Wärmetauscher mit Rohren mit länglichem Querschnitt und Gebogen in U-Form.

Title (fr)
Procédé de pliage d'un tube de section oblongué et échangeur de chaleur à tubes de section oblongué et plié en forme de U.

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Application
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Priority
IT TO930968 A 19931220

Abstract (en)
A method of bending a pipe having an oblong cross-section for heat exchangers comprises the stages of causing a relative rotation which is substantially equal to 180 DEG between two limbs (2a, 2b) of the pipe (2) about an axis (8) parallel to the longer axis (4) of the cross-section of the pipe so as to obtain two straight limbs (2a, 2b) connected to one another by a curved connecting portion (2c) and to cause a relative rotation which is substantially equal to 90 DEG between each of the straight limbs (2a, 2b) and the connecting portion (2c). <IMAGE>

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Citation (search report)
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