

Title (en)

Continuous casting method for steels.

Title (de)

Verfahren zum Stranggiessen von Stählen.

Title (fr)

Procédé pour coulée continue des aciers.

Publication

**EP 0663250 A1 19950719 (EN)**

Application

**EP 95300052 A 19950105**

Priority

JP 1577294 A 19940114

Abstract (en)

A continuous casting method which comprises casting molten steel into a cast piece with a circular cross section and applying soft reduction treatment of a reduction ratio from 1.0 to 3.0 % to the cast piece with a flat part of a roll at a position of a solid phase ratio from 0.2 to 0.8 before the molten steel in the center portion of the cast piece is solidified completely. <IMAGE>

IPC 1-7

**B22D 11/12**

IPC 8 full level

**B22D 11/00** (2006.01); **B22D 11/12** (2006.01); **B22D 11/128** (2006.01); **B22D 11/20** (2006.01); **B21B 1/46** (2006.01)

CPC (source: EP)

**B22D 11/1206** (2013.01); **B21B 1/463** (2013.01)

Citation (search report)

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- [X] PATENT ABSTRACTS OF JAPAN vol. 012, no. 201 (M - 707) 10 June 1988 (1988-06-10)
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