

Title (en)

Method for punching from metal strip a blank intended, particularly but not exclusively, for producing a furniture hinge casing

Title (de)

Verfahren zum Stanzen eines Rohlings von einem Metallband zur Herstellung von Scharnierbeschlag

Title (fr)

Procédé de poinçonnage d'un flan d'une bande de métal pour la fabrication de ferrure de charnière

Publication

**EP 0672478 B1 20010307 (EN)**

Application

**EP 95200121 A 19950118**

Priority

IT MI940088 A 19940121

Abstract (en)

[origin: EP0672478A1] A method for punching from metal strip (10), by means of at least one die assembly (23), a blank (11, 13, 14, 15, 16, 17) intended particularly but not exclusively for producing a furniture hinge casing, characterised by comprising the following stages: in a first station, punching said blank (11) from the metal strip (10) without leaving any scrap; removing the blank (11) punched out and transferring it to a second station in a suitable position; punching out a second blank (13) identical to the first blank (11); removing the blank (13) punched out and transferring it to said second station in a suitable position; repeating the aforesaid stages, and so on. <IMAGE>

IPC 1-7

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IPC 8 full level

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CPC (source: EP)

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Cited by

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**EP 0672478 A1 19950920; EP 0672478 B1 20010307**; AT E199508 T1 20010315; DE 69520237 D1 20010412; DE 69520237 T2 20010809; ES 2155868 T3 20010601; IT 1269451 B 19970401; IT MI940088 A0 19940121; IT MI940088 A1 19950721; PT 672478 E 20010731; SI 0672478 T1 20010630

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