

Title (en)

Device and process for the automatic production of cable harnesses.

Title (de)

Verfahren und Vorrichtung zur automatischen Herstellung von Kabelbäumen.

Title (fr)

Dispositif et procédé pour fabriquer automatiquement des faisceaux arborescents de fils.

Publication

**EP 0673091 A3 19970402 (FR)**

Application

**EP 95201638 A 19911212**

Priority

- EP 91420445 A 19911212
- FR 9015969 A 19901213
- FR 9015970 A 19901213

Abstract (en)

[origin: EP0490795A1] The subjects of the present invention are methods and devices for automatically manufacturing branch-off connections of conductive wire or fibre-optic harnesses, comprising several branches and branch-off connections. The present invention permits the production of branch-off connections which each length of wire of the harness will have to assume: - by identifying, for each length of wire (7f), the points associated with these branch-off connections by means of their abscissae on each wire (7f) as they progress and by putting them into branch-off gripping elements (3'f), - by forming these branch-off connections by collecting together, in the branch-off gripping elements (3'f), all the intermediate points associated with a single branch-off connection and by picking them up from the gripping elements in which they have been arranged. The branches (7) of the harness (7a, 7b,..., 7f) are separated and formed by moving these branch-off gripping elements (3'a, 3'b, ..., 3'f) apart. One application is the automatic manufacture of conductor wire harnesses. <IMAGE>

IPC 1-7

**H01R 43/28**

IPC 8 full level

**B65B 27/10** (2006.01); **G02B 6/44** (2006.01); **H01R 43/28** (2006.01)

CPC (source: EP)

**G02B 6/4452** (2013.01); **H01R 43/28** (2013.01)

Citation (search report)

- [DA] EP 0302804 A1 19890208 - RICARD CLAUDE
- [DA] FR 2555397 A1 19850524 - ARTOS ENGINEERING CO [US]
- [DA] EP 0305307 A1 19890301 - AUTOMATISME ET ROBOTIQUE APPLI [FR]

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**EP 0490795 A1 19920617; EP 0490795 B1 19960327**; CA 2057568 A1 19920614; DE 69118333 D1 19960502; DE 69118333 T2 19961017; EP 0673091 A2 19950920; EP 0673091 A3 19970402; ES 2085452 T3 19960601; JP H0565129 A 19930319; NO 914870 D0 19911211; NO 914870 L 19920615

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