Title (en)
WORKING METHOD FOR LOADING A BILLET INTO A METAL EXTRUSION PRESS

Title (de)
ARBEITSVERFAHREN ZUM LADEN EINES PRESSBLOCKES IN EINE METALLSTRANGPRESSE

Title (fr)
PROCEDE POUR LE CHARGEMENT D'UNE BILLETTE DANS UNE PRESSE A EXTRUDER LES METAUX

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Abstract (en)
[origin: US5657661A] PCT No. PCT/DE93/00994 Sec. 371 Date Aug. 31, 1995 Sec. 102(e) Date Aug. 31, 1995 PCT Filed Oct. 14, 1993 PCT Pub. No. WO94/14550 PCT Pub. Date Jul. 7, 1994A work method for loading an extrusion billet using a billet loader into the billet chamber of a metal extrusion press and a metal extrusion press for extruding sections through a die using an extrusion ram. Whereby the loading can be carried out regardless of the position of the billet chamber and the movement upon the removal of the extrusion residue. The metal extrusion press has a billet loading device coupled to the billet chamber and movable jointly with it in and opposite to the extrusion direction. The extrusion ram can be positioned spaced from the billet chamber by at least the length of an extrusion billet.

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