

Title (en)

Two or more part billet container for pressing flat billets in metal extrusion

Title (de)

Zwei- oder mehrteiliger Blockaufnehmer zum Verpressen von Flachblöcken in Metallstrangpressen

Title (fr)

Conteneur de billettes en deux ou plusieurs parties pour le pressage de billettes plates dans l'extrusion de métaux

Publication

EP 0678349 B1 19960417 (DE)

Application

EP 94102544 A 19940221

Priority

EP 94102544 A 19940221

Abstract (en)

[origin: EP0678349A1] The ingot die, whose parts are joined to one another by means of shrinkage, for extrusion of flat ingots incorporates an inner sleeve (1) with an opening (5) with a width (A) and a height (a) corresp. respectively to the major and minor axes of the ingot cross section. The amt. of shrinkage (S) used to join its parts (1, 2) to one another varies from a max. at the major axis (A) to a min. at the minor axis (a). <IMAGE>

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B21C 27/00

IPC 8 full level

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CPC (source: EP)

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