

Title (en)

Method of making moulded articles from particulate material as well as corresponding press

Title (de)

Verfahren zur Herstellung von Presslingen aus pulverförmigem Material sowie entsprechende Presse

Title (fr)

Procédé pour fabriquer des pièces moulées à partir de matières pulvérulentes et presse correspondante

Publication

EP 0679503 B1 19990602 (DE)

Application

EP 95100322 A 19950111

Priority

DE 4414771 A 19940427

Abstract (en)

[origin: EP0679503A1] The upper die (1) is moved into closing position, and the pressing process is then carried out by the lower die (2). This is moved towards the upper die into its pressing position, to compress the powder. For redensification, the die plate (7) is moved over a set distance with the lower die at the end of the lower die press stroke. To execute a sliding upper pressing step, the die plate is moved synchronously with the lower die within an adjustable speed ratio and distance. Compression is against the stationary upper die, after this has been moved into closing position. <IMAGE>

IPC 1-7

B30B 11/02

IPC 8 full level

B22F 3/02 (2006.01); **B22F 3/03** (2006.01); **B22F 3/035** (2006.01); **B28B 3/02** (2006.01); **B30B 11/02** (2006.01)

CPC (source: EP US)

B30B 11/02 (2013.01 - EP US)

Cited by

CN102421553A; ITRE20090035A1; DE102005052748A1; WO0020192A1; WO2008079074A1

Designated contracting state (EPC)

CH DE FR GB IT LI SE

DOCDB simple family (publication)

EP 0679503 A1 19951102; **EP 0679503 B1 19990602**; CN 1117418 A 19960228; DE 59506072 D1 19990708; JP H07299600 A 19951114; US 5874114 A 19990223

DOCDB simple family (application)

EP 95100322 A 19950111; CN 95104701 A 19950427; DE 59506072 T 19950111; JP 9831695 A 19950424; US 42761595 A 19950424