

Title (en)

ENGINE BLOCK WITH INTEGRAL DUCT SYSTEM AND PROCESS FOR ITS MANUFACTURE.

Title (de)

MOTORBLOCK MIT EINGEGOSSENER KANALANORDNUNG UND VERFAHREN ZU SEINER HERSTELLUNG.

Title (fr)

BLOC MOTEUR COMPORTANT UN SYSTEME DE CONDUITS INTEGRE, ET SON PROCEDE DE FABRICATION.

Publication

**EP 0682574 A1 19951122 (DE)**

Application

**EP 95903271 A 19941123**

Priority

- DE 4341040 A 19931202
- EP 9403874 W 19941123

Abstract (en)

[origin: WO9515236A1] The invention pertains to a cast-metal engine block having at least one system of ducts, preferably for supplying lubricant to bearing points, wherein each duct system is formed by a prefabricated pipe system (6, 7) which is cast in by the metallic material at least over part of its duct lengths. Thus, the duct system can be incorporated in the casting mold as an insert.

IPC 1-7

**B22D 19/00**; **F02F 7/00**

IPC 8 full level

**B22D 19/00** (2006.01); **F01M 11/02** (2006.01); **F02F 1/10** (2006.01); **F02F 7/00** (2006.01); **F02B 75/18** (2006.01)

CPC (source: EP)

**F01M 11/02** (2013.01); **F02F 1/108** (2013.01); **F02F 7/0007** (2013.01); **F02B 2075/1816** (2013.01)

Citation (search report)

See references of WO 9515236A1

Cited by

US7387102B2

Designated contracting state (EPC)

AT DE ES FR GB IT SE

DOCDB simple family (publication)

**WO 9515236 A1 19950608**; AT E175911 T1 19990215; DE 4341040 A1 19950608; DE 59407703 D1 19990304; EP 0682574 A1 19951122; EP 0682574 B1 19990120; ES 2128034 T3 19990501

DOCDB simple family (application)

**EP 9403874 W 19941123**; AT 95903271 T 19941123; DE 4341040 A 19931202; DE 59407703 T 19941123; EP 95903271 A 19941123; ES 95903271 T 19941123