

Title (en)
Deep-drawn article, deep-drawing process and deep-drawing apparatus for producing said article

Title (de)
Tiefgezogenes Formteil, Tiefziehverfahren und Tiefziehvorrichtung zur Herstellung des Formteils

Title (fr)
Article embouti, procédé d'emboutissage et dispositif d'emboutissage pour la fabrication d'un tel article

Publication
EP 0683030 B1 19981223 (DE)

Application
EP 95106574 A 19950428

Priority
DE 4417102 A 19940516

Abstract (en)
[origin: EP0683030A2] A contoured part is deep drawn from synthetic film (1) which is made up of two components (1a) joined along a seam (17) with a flanged joint (17a). The seam (17) runs along the contour of the component in a predetermined line. Also claimed is the process and appts. for drawing the component films into a slot to form a T-shaped fold which is then compressed by projections in the tool to form a joint. Pref. the films (1a) are provisionally joined by a seam (1b) which can be a butt, lap or flanged joint. The film is then drawn into a gap between the tool sides (6) to form a fold with the provisional seam (1b) somewhere near the bottom (13a) of the fold. The tool sides (6) are then brought together so that an accurately placed seam (17) is formed between projections on the tool sides (6). The sides (6) are then moved apart to allow the tubular fold (18) to be withdrawn. It can either be trimmed off or remain to form an anchor when the deep drawn part is filled with rigid foam. The joints can be made through heating by contact, hot air, high frequency, ultrasonically or with adhesives.

IPC 1-7
B29C 51/26; **B29C 69/00**; **B29C 51/30**

IPC 8 full level
B29C 51/26 (2006.01); **B29C 51/30** (2006.01); **B29C 51/32** (2006.01); **B29C 53/36** (2006.01); **B29C 65/00** (2006.01); **B29C 65/14** (2006.01); **B29C 65/50** (2006.01); **B29C 69/00** (2006.01); **B29C 51/10** (2006.01); **B29C 65/04** (2006.01); **B29C 65/08** (2006.01); **B29C 65/10** (2006.01); **B29C 65/20** (2006.01); **B29C 65/48** (2006.01); **B29C 65/52** (2006.01); **B29C 65/74** (2006.01)

CPC (source: EP)
B29C 51/268 (2013.01); **B29C 51/30** (2013.01); **B29C 51/32** (2013.01); **B29C 53/36** (2013.01); **B29C 65/14** (2013.01); **B29C 65/1432** (2013.01); **B29C 65/5035** (2013.01); **B29C 66/1122** (2013.01); **B29C 66/1142** (2013.01); **B29C 66/1312** (2013.01); **B29C 66/305** (2013.01); **B29C 66/43** (2013.01); **B29C 66/83221** (2013.01); **B29C 51/10** (2013.01); **B29C 65/04** (2013.01); **B29C 65/08** (2013.01); **B29C 65/10** (2013.01); **B29C 65/20** (2013.01); **B29C 65/4815** (2013.01); **B29C 65/5092** (2013.01); **B29C 65/52** (2013.01); **B29C 65/745** (2013.01); **B29C 65/7847** (2013.01); **B29K 2995/0021** (2013.01); **B29L 2031/3014** (2013.01)

Cited by
FR2880835A1; EP0826479A1; DE102013006154A1; US6214157B1; DE102013006154B4; WO0023302A1; US9321197B2

Designated contracting state (EPC)
DE FR GB IT SE

DOCDB simple family (publication)
EP 0683030 A2 19951122; **EP 0683030 A3 19951129**; **EP 0683030 B1 19981223**; DE 4417102 A1 19951123; DE 59504604 D1 19990204

DOCDB simple family (application)
EP 95106574 A 19950428; DE 4417102 A 19940516; DE 59504604 T 19950428