

Title (en)

Process and installation for continuous casting thin metallic products between rolls

Title (de)

Verfahren und Vorrichtung zum Stranggiessen von dünnen metallischen Produkten zwischen Zylindern

Title (fr)

Procédé et dispositif de coulée continue de produits métalliques minces entre cylindres

Publication

**EP 0692330 B1 19970806 (FR)**

Application

**EP 95401561 A 19950629**

Priority

FR 9408361 A 19940630

Abstract (en)

[origin: EP0692330A1] Molten metal is poured into a casting space bounded by the cylindrical surfaces of two counter-rotating rolls (1,1') and two lateral retaining walls (3), and a thin solidified prod. is extracted from this space. A measured thrust is exerted on the retaining walls (3) parallel to the roll axes, in order to press them against the roll faces (11). The drag on each retaining wall in the direction of the casting motion is measured. The measured values of thrust and drag are used to derive a quantity which is indicative of the friction conditions in the contact zone between the retaining walls and cylinder faces. This quantity is compared with a predetermined value, and the comparison result is used for control of casting parameters. <IMAGE>

IPC 1-7

**B22D 11/06**

IPC 8 full level

**B22D 11/06** (2006.01); **B22D 11/16** (2006.01)

CPC (source: EP KR US)

**B22D 11/00** (2013.01 - KR); **B22D 11/0622** (2013.01 - EP US); **B22D 11/066** (2013.01 - EP US)

Cited by

EP1088609A1; KR100741729B1; EA003382B1; EA003383B1; US6354365B2; US6651729B1; US6655447B1; WO0123121A1; WO0123122A1; WO9802264A1

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