

Title (en)

Method and apparatus for cleaning workpieces using air under pressure

Title (de)

Verfahren und Anlage zum Reinigen von Werkstücken mittels eines Druckluftstrahles

Title (fr)

Procédé et dispositif de nettoyage de pièces au moyen d'air sous pression

Publication

EP 0693325 B1 19981230 (DE)

Application

EP 95110775 A 19950711

Priority

DE 4425765 A 19940721

Abstract (en)

[origin: EP0693325A2] The workpieces (W) are moved through the cleaning process on an endless conveyor (12) passing through a cleaning chamber (18). High pressure air jets (30) in the chamber remove any loose debris from the workpieces with the return air flow passed back to the pump (34) via a mechanical filter (44) to remove particles. The cleaning chamber is divided into compartments by elastic bulkheads/shutters (20) to contain the debris. The contaminated air is collected and passed to the filter. Grease etc. can be loosened by steam jets in front of the air jets. Lost air is made up by a compressed air feed (48) between the filter and the pump. <IMAGE>

IPC 1-7

B08B 5/02

IPC 8 full level

B08B 5/02 (2006.01)

CPC (source: EP US)

B08B 5/02 (2013.01 - EP US); **B08B 5/023** (2013.01 - EP)

Cited by

FR2759307A1; CN108051198A; US11542935B2; US7761956B2; WO03101634A1; US6497000B1; US6783603B2; US7011513B2

Designated contracting state (EPC)

DE ES FR GB IT SE

DOCDB simple family (publication)

EP 0693325 A2 19960124; EP 0693325 A3 19960501; EP 0693325 B1 19981230; EP 0693325 B2 20020424; DE 4425765 A1 19960125; DE 4425765 C2 19990107; DE 59504666 D1 19990211; ES 2125528 T3 19990301; US 5661872 A 19970902

DOCDB simple family (application)

EP 95110775 A 19950711; DE 4425765 A 19940721; DE 59504666 T 19950711; ES 95110775 T 19950711; US 50289895 A 19950717