

Title (en)
Method of producing cold-rolled metallic strips, in particular strips of stainless steel and of titanium alloys

Title (de)
Verfahren zum Herstellen von kaltgewalzten Stahlbändern aus nichtrostendem Stahl und Metallbändern, insbesondere aus Titanlegierungen

Title (fr)
Procédé pour la fabrication de bandes métalliques laminées à froid, en particulier de bandes en acier inoxydable et en alliage de titane

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EP 0695808 B1 19980826 (DE)

Application
EP 95106192 A 19950426

Priority
DE 4423664 A 19940707

Abstract (en)
[origin: EP0695808A1] The method concerns prodn. of a cold-rolled strip of stainless steel and other metals, partic. Ti alloys, according to which a hot-rolled or cast strip is de-scaled by means of sandblasting and/or brushing and/or ultrasonic treatment, is then cold rolled, annealed and pickled. The appts., arranged in a single processing line, includes at least one sandblasting unit (4) and/or brushing unit (5) and/or ultrasonic unit, at least one cold-rolling unit (6), an annealing unit (7), a cooling installation (8), and a pickling unit (11).

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