

Title (en)
Method for manufacturing a dial

Title (de)
Verfahren zur Herstellung eines Zifferblattes

Title (fr)
Procédé de fabrication d'un cadran

Publication
EP 0699980 B1 19990113 (DE)

Application
EP 94810492 A 19940829

Priority
EP 94810492 A 19940829

Abstract (en)
[origin: EP0699980A1] The clock face has a nonmetallic underlay (1) of ceramic or natural or synthetic precious stone. The underlay is first covered with a thin metallic film (2) of e.g. Cr or Ni by vacuum deposition to form an electrically conductive surface. The surface has 20 microns of e.g. Au (3) applied over it galvanically. Figures or decorative patterns (6) are then printed or exposed and the uncovered surface is etched away with a suitable soln. The remainder is polished or glazed so that edges (4) are rounded to improve the cameo effect, and an anti reflection or interference coating (5) is vapour-deposited.

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G04D 3/00; G04B 45/00; G04B 19/10

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