

Title (en)

Process and apparatus for making hollow building blocks

Title (de)

Verfahren und Vorrichtung zum Herstellen von Hohlbausteinen

Title (fr)

Dispositif et procédé pour la fabrication de blocs de construction évidés

Publication

**EP 0706864 A3 19981104 (DE)**

Application

**EP 95890152 A 19950823**

Priority

AT 194694 A 19941014

Abstract (en)

[origin: EP0706864A2] Filling mass is placed in a press mould (7) with projecting core spikes (11) where it is compressed by a ram (5) and the blank is shaped by removing the spikes and the mould. Before compression, the spikes are raised above the height of the filling mass in the mould and during compression, they are moved back. The spikes may be raised to the mass level before filling a directly after filling, raised above the level. They may be set to oscillate during filling, compression and removal.

IPC 1-7

**B28B 3/04**; **B28B 7/18**

IPC 8 full level

**B28B 3/02** (2006.01); **B28B 3/04** (2006.01); **B28B 7/18** (2006.01)

CPC (source: EP)

**B28B 3/022** (2013.01); **B28B 3/04** (2013.01); **B28B 7/183** (2013.01)

Citation (search report)

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