

Title (en)

Method of repairing the coating of turbine blades

Title (de)

Methode zum Reparieren von Schutzschichten auf Gasturbinenschaufeln

Title (fr)

Méthode pour la réparation des couches protectives des aubes de turbine à gaz

Publication

EP 0713957 A1 19960529 (EN)

Application

EP 94830550 A 19941125

Priority

EP 94830550 A 19941125

Abstract (en)

Method for repairing a damaged protective coating (3) for gasturbine blades. The whole blade is masked, leaving only the damaged areas (2) free. The coating (3) is then completely removed from these areas (2), either by chemical etching or by aluminium diffusion treatment. A new layer of protective coating (3) is then applied locally by plasma spraying. <IMAGE>

IPC 1-7

F01D 5/00; F01D 5/28; C23C 4/00

IPC 8 full level

C23C 4/00 (2016.01); C23F 1/44 (2006.01); F01D 5/00 (2006.01); F01D 5/28 (2006.01)

CPC (source: EP)

C23C 4/00 (2013.01); C23F 1/44 (2013.01); F01D 5/005 (2013.01); F01D 5/288 (2013.01)

Citation (search report)

- [XA] DE 3325251 A1 19850124 - BBC BROWN BOVERI & CIE [DE]
- [A] FR 2021543 A1 19700724 - UNITED AIRCRAFT CORP
- [A] EP 0558053 A1 19930901 - TURBINE BLADING LTD [GB]
- [A] GB 2006274 A 19790502 - UNITED TECHNOLOGIES CORP
- [A] FR 2359965 A1 19780224 - GULF & WESTERN INDUSTRIES [US]
- [A] US 4123595 A 19781031 - CHANG DAVID R
- [A] FR 2300142 A1 19760903 - UNITED TECHNOLOGIES CORP [US]
- [A] DE 4303137 A1 19940811 - MTU MUENCHEN GMBH [DE]
- [XA] R. BÜRGEL, J. ELLNER, K. SCHNEIDER, B. JAHNKE: "experience gained refurbishing gas turbine blades", BROWN BOVERI REVIEW, vol. 74, no. 10, BADEN CH, pages 593 - 599, XP001207564
- [X] JOURNAL OF VACUUM SCIENCE AND TECHNOLOGY: PART A, vol. 3, no. 6, NEW YORK US, pages 2525 - 2531

Cited by

EP1013787A1; EP1522604A1; CN103882441A; CN114107993A; US6042879A; CN113981457A; EP0808913A1; CN113969405A; EP1316389A3; US2014174091A1; CN113957378A; EP1298230A1; US6328810B1; US6004620A; US2009208662A1; EP1013796A1; US6036995A; EP0861919A3; EP2108713A1; GB2408514A; GB2408514B; EP1162284A1; US8563076B2; US10590800B2; WO02103088A1; WO03029521A1; US7182580B2; US7513986B2; EP2166125A1; US7182581B2; US7138065B2; US7429337B2; US6569492B2; US7811396B2; US8460760B2; US8859479B2; US9611551B2; US8221825B2; US8673405B2; US9879337B2; WO2008017559A1; WO0000667A1; WO9901587A1; WO2007060062A1

Designated contracting state (EPC)

CH DE FR GB IT LI

DOCDB simple family (publication)

EP 0713957 A1 19960529

DOCDB simple family (application)

EP 94830550 A 19941125