

Title (en)

PROCESS FOR THE GALVANIC APPLICATION OF A SURFACE COATING

Title (de)

VERFAHREN ZUM GALVANISCHEN AUFBRINGEN EINER OBERFLÄCHENBESCHICHTUNG

Title (fr)

PROCEDE D'APPLICATION D'UN REVETEMENT SUPERFICIEL PAR GALVANISATION

Publication

**EP 0722515 B1 19980128 (DE)**

Application

**EP 94928407 A 19941001**

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- EP 9403314 W 19941001

Abstract (en)

[origin: WO9509938A1] The invention relates to a galvanic coating process to provide a structured surface coating on a workpiece with an electrically conductive surface and a device for implementing the process. Here, the object to be coated is the cathode in a galvanic bath. The process current is raised in steps during a nucleation phase (10, 11) in which the stepwise increase in the current results in the formation of a deposit of individual or adjacent bodies on the surface of the object. The process current is then kept constant during a ramp working period (12), resulting in the growth of the previously produced nuclei or bodies. The process may be cyclically repeated.

IPC 1-7

**C25D 5/18**

IPC 8 full level

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Cited by

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US11136685B2; US11732373B2

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CH 690273 A5 20000630; CN 1044395 C 19990728; CN 1115583 A 19960124; CZ 144795 A3 19960717; CZ 286909 B6 20000816;  
DE 59405190 D1 19980305; EP 0722515 A1 19960724; EP 0722515 B1 19980128; ES 2114703 T3 19980601; FI 103674 B1 19990813;  
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