

Title (en)  
CORE PACKING DEVICE

Title (de)  
VORRICHTUNG ZUM KERNPAKETIEREN

Title (fr)  
INSTALLATION POUR LE PAQUETAGE DE NOYAUX

Publication  
**EP 0723486 B1 19971008 (DE)**

Application  
**EP 94920874 A 19940714**

Priority  
• DE 9400808 W 19940714  
• DE 4334857 A 19931013

Abstract (en)  
[origin: DE4334857C1] The invention relates to an apparatus for core bundling with a transport device (4) acting between a removal station (1), a core-shooting machine (2) and a transfer station (3), with a bundling device (5) having at least one first manipulator (6) and adhesive application means (8) and, if required, with a coupled dipping bath (9) and a downstream drying oven (10). For rapid, automatic assembly even of complex core bundles (20) with the minimum outlay in terms of construction, the apparatus is designed in such a way that the bundling device (5) can be supplied with cores (11) from at least two core-shooting machines (20) via the transfer station (3) or that the first manipulator (6) is used to grab and deposit or stack the cores (11) and that the cores (11) can be deposited - one on top of the other - on a slide (15) or carriage. <IMAGE>

IPC 1-7  
**B22C 9/10**

IPC 8 full level  
**B22C 9/10** (2006.01)

CPC (source: EP US)  
**B22C 9/103** (2013.01 - EP US)

Designated contracting state (EPC)  
CH DE ES FR GB IT LI

DOCDB simple family (publication)  
**DE 4334857 C1 19941013**; CA 2173492 A1 19950420; DE 59404289 D1 19971113; EP 0723486 A1 19960731; EP 0723486 B1 19971008; ES 2109710 T3 19980116; JP 2977092 B2 19991110; JP H08510963 A 19961119; US 5724788 A 19980310; WO 9510374 A1 19950420

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