

Title (en)

Watchbands and method for their manufacture

Title (de)

Uhren-Armband und Verfahren zu dessen Herstellung

Title (fr)

Bracelets de montres et leur procédé de fabrication

Publication

**EP 0723750 A3 19970416 (DE)**

Application

**EP 96100513 A 19960116**

Priority

DE 19501952 A 19950124

Abstract (en)

[origin: EP0723750A2] The watch has a flexible core formed in one piece with spaced apart spacer members (20). The latter are used to fix receptacle sections (61) to the core for decorative elements (16). Spacer elements (16) are arranged in the receptacle sections (61). The core has a first, expandable, soft core element (18) with a channel (22) for a second core element (24), and has a second flexible core element (24) which is comparatively rigid. The spacer members (20) are formed integrally on the first core element (18). The decorative elements are formed as a one piece sleeve body. The first core element (18) preferably has a U-shaped cross-section to form the channel (22) for the second element (24). The cross-section of the channel (22) corresponds to that of the second element (24). Alternatively, the first core element may be in the form of a tube corresponding to the second element.

IPC 1-7

**A44C 5/00**

IPC 8 full level

**A44C 5/00** (2006.01); **A44C 5/02** (2006.01); **A44C 5/10** (2006.01)

CPC (source: EP US)

**A44C 5/0076** (2013.01 - EP US); **A44C 5/025** (2013.01 - EP US)

Citation (search report)

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Designated contracting state (EPC)

DE FR GB IT

DOCDB simple family (publication)

**DE 19501952 A1 19960725**; DE 59605607 D1 20000824; EP 0723750 A2 19960731; EP 0723750 A3 19970416; EP 0723750 B1 20000719;  
EP 0723750 B2 20050209; US 5630329 A 19970520

DOCDB simple family (application)

**DE 19501952 A 19950124**; DE 59605607 T 19960116; EP 96100513 A 19960116; US 58889696 A 19960119