

Title (en)

Cooking plate with a cast piece and method for its production

Title (de)

Kochplatte mit einem Gusskörper und Verfahren zu ihrer Herstellung

Title (fr)

Plaque de cuisson avec une pièce coulée et son procédé de fabrication

Publication

EP 0725254 B1 20000628 (DE)

Application

EP 96100960 A 19960124

Priority

DE 19503723 A 19950204

Abstract (en)

[origin: EP0725254A2] The electric cooking plate for a cooker appliance is a casting, with the cooking surface (12) wholly coated with an enamel layer (26). Also claimed is a mfg. process, where, after the heating elements (17) have been fitted, the enamel coating material is sprayed onto the cooking surface. The enamel is fired at 1000-1100 K, pref. 1050 K.

IPC 1-7

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IPC 8 full level

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