

Title (en)

Calender for treating a paper web on two faces

Title (de)

Kalander für die zweiseitige Behandlung einer Papierbahn

Title (fr)

Calandre pour le traitement d'une bande de papier sur deux faces

Publication

**EP 0732446 B1 19981021 (DE)**

Application

**EP 96103278 A 19960304**

Priority

DE 29504034 U 19950309

Abstract (en)

[origin: EP0732446A1] The calender assembly, to process both sides of a paper web, has a stack of six to eight rollers (2-9) with an alternating gap (16) between two soft rollers, or there are two identical roller stacks each with three to five rollers. For  $\geq 1$  working roller gap (15), the gap width is set to give a paper dwell time of  $\geq 0.1$  ms. The heating of a roller (2,4,7,9), flanking a working roller gap, gives a roller surface temp. of  $\geq 100$  degrees C. The mean pressure applied by the rollers in the working gap is  $>42$  N/mm<sup>2</sup>.

IPC 1-7

**D21G 1/00**; **D21G 1/02**

IPC 8 full level

**F16C 13/00** (2006.01); **D21G 1/00** (2006.01); **D21G 1/02** (2006.01)

CPC (source: EP US)

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Cited by

DE102004003921A1; AT505347B1; DE10355686A1; DE19940897C1; EP1081281A3; WO2007125162A1; US7871496B2; US8062479B2; EP0732447B1; EP1266088B2

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**DE 29504034 U 19950309**; CA 2169978 A 19960221; DE 59600691 T 19960304; EP 96103278 A 19960304; JP 5148596 A 19960308; US 61217096 A 19960307