

Title (en)

Method and device for the manufacture of reinforcing grids

Title (de)

Verfahren und Vorrichtung zum Herstellen von Bewehrungsmatten

Title (fr)

Procédé et dispositif de fabrication de treillis d'armature

Publication

**EP 0733416 B1 19990519 (DE)**

Application

**EP 96890033 A 19960305**

Priority

AT 52895 A 19950324

Abstract (en)

[origin: EP0733416A1] The wire mesh reinforcing mat consists of longitudinal and transverse rods welded together. First of all, only the longitudinal rods reaching the most forward transverse rod position in the forward feed direction are laid, and then the rest of the row after this as they reach by their front ends the successive transverse rod positions. The remaining longitudinal rods are only laid if the transverse rod position pre-allocated to its forward ends reaches the welding machine.

IPC 1-7

**B21F 27/10**; **B21F 27/20**; **B21F 27/12**

IPC 8 full level

**E04C 5/04** (2006.01); **B21F 27/10** (2006.01); **B21F 27/12** (2006.01); **B21F 27/20** (2006.01)

CPC (source: EP)

**B21F 27/10** (2013.01); **B21F 27/12** (2013.01); **B21F 27/20** (2013.01)

Cited by

US11389857B2; DE10048104B4; EP1145783A3; EP2433724A1; ITUD20100173A1; WO2011114175A1; WO2021209304A1; WO2011158070A1; US10926315B2

Designated contracting state (EPC)

AT CH DE FR GB LI

DOCDB simple family (publication)

**EP 0733416 A1 19960925**; **EP 0733416 B1 19990519**; AT E180186 T1 19990615; DE 59601916 D1 19990624; JP H091270 A 19970107

DOCDB simple family (application)

**EP 96890033 A 19960305**; AT 96890033 T 19960305; DE 59601916 T 19960305; JP 6872796 A 19960325