

Title (en)

Method for the production of a scraper or brush wire

Title (de)

Verfahren zur Herstellung eines Kratzen- oder Bürstendrahtes

Title (fr)

Procédé pour la fabrication d'un fil métallique pour un racleur ou une brosse

Publication

**EP 0734796 B1 19990602 (DE)**

Application

**EP 96101999 A 19960212**

Priority

DE 19511057 A 19950325

Abstract (en)

[origin: US5667604A] A process for the manufacture of a scraper or brush wire with increased wear resistance, in which a rolled steel wire with a carbon content of approximately 0.6 to 0.7% and a diameter of approximately 6 mm and smaller is brought to a final diameter by at least one drawing process, where the wire is patented prior to the drawing or in between successive drawing processes, and after the drawing is heat-treated, and where a steel wire alloyed with a chromium content of 0.3% or smaller is used.

IPC 1-7

**B21C 1/00**

IPC 8 full level

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CPC (source: EP US)

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