

Title (en)  
Enclosed-type secondary cell

Title (de)  
Gasdichte Sekundärzelle

Title (fr)  
Pile secondaire étanche

Publication  
**EP 0742599 A1 19961113 (EN)**

Application  
**EP 96107294 A 19960508**

Priority  
JP 11480095 A 19950512

Abstract (en)  
An enclosed-type secondary cell comprises a safety valve (5) made of a metal plate which is deformed with an increase of an internal pressure of the secondary cell, a current interrupting means (6) energized when said safety valve (5) is deformed, an annular gasket (15) for holding an outer peripheral flange portion of the safety valve (5), and a disk (17) serving as a support for detaching a welded portion of a lead plate (17) and a safety valve convex portion (9) when the safety valve (5) is deformed. The annular gasket (15) includes a stepped portion (15e) within a bead-treatment area (21), and the disk (17) is fixed at its outer peripheral portion to the stepped portion (15e) of the annular gasket (15). This enclosed-type secondary cell has the current interrupting means which is energized when the safety valve (4) is deformed with an increase of the internal pressure within the enclosed-type secondary cell. Accordingly, the vacant space of the enclosed-type secondary cell is effectively utilized, and without decreasing a secondary cell capacity, the enclosed-type secondary cell is very strong against shock caused when it is dropped. <IMAGE>

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IPC 8 full level  
**H01M 10/05** (2010.01); **H01M 50/171** (2021.01); **H01M 50/574** (2021.01)

CPC (source: EP US)  
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