

Title (en)

Method of manufacturing a heat exchanger with divided header tank

Title (de)

Verfahren zur Herstellung eines Wärmetauschers mit abgeteilter Endkammer

Title (fr)

Procédé de fabrication d'un échangeur de chaleur avec collecteur compartimenté

Publication

EP 0745821 B1 19980121 (EN)

Application

EP 96108486 A 19960528

Priority

JP 15403495 A 19950530

Abstract (en)

[origin: EP0745821A1] A heat exchanger includes upper (20) and lower (30) header tanks which are spaced from each other, and a plurality of pipe members (40) which connect the upper and lower header tanks in fluid communication. At least one header tank (20) has a sidewall (213), which has at least two sides. A slit (215) is formed in each of the sides. A partitioning plate (23) penetrates across the header tank (20) through both slits (215) such that the opposite longitudinal ends are respectively engagedly received within the slits. <IMAGE>

IPC 1-7

F28F 9/02

IPC 8 full level

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CPC (source: EP)

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Cited by

DE102014223732A1; CN11117653C; EP1273868A3; GB2521574A; GB2521574B; EP1486282A1; US10697717B2; WO2005015110A1; WO2014056151A1

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