

Title (en)
Reel and method of manufacturing same

Title (de)
Spule und deren Herstellung

Title (fr)
Bobine et son procédé de fabrication

Publication
EP 0748757 B1 19990630 (EN)

Application
EP 96301640 A 19960311

Priority
GB 9512378 A 19950617

Abstract (en)
[origin: EP0748757A1] A reel comprising a pair of wooden flanges (1) and a metal core (2). The improvement comprising providing each end of the metal core with a plurality of axially extending teeth (7) and wherein assembly of the flanges to the core is performed by applying axial force to the flanges, conveniently in a pressing operation, causing the teeth to penetrate into the material of the flanges and to undergo deformation of the teeth in a manner which serves to anchor the core to the opposed flanges. <IMAGE>

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B65H 75/14

IPC 8 full level
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CPC (source: EP)
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Cited by
DE19703629A1; WO02102699A1

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