

Title (en)

TILES, A METHOD AND DEVICE FOR FITTING SAID TILES WITH SPACERS, AND A PRODUCTION FACILITY

Title (de)

FLIESE, VERFAHREN UND VORRICHTUNG ZUM VERSEHEN VON FLIESEN MIT SPACERN SOWIE PRODUKTIONSANLAGE

Title (fr)

CARREAUX, PROCEDE ET DISPOSITIF PERMETTANT D'INTEGRER DES ELEMENTS D'ECARTEMENT A CES CARREAUX, ET UNITE DE PRODUCTION APPROPRIEE

Publication

EP 0752040 B1 20010718 (DE)

Application

EP 95941666 A 19951205

Priority

- DE 4443185 A 19941205
- EP 9504771 W 19951205

Abstract (en)

[origin: WO9618009A1] Floor or wall tiles (3) are known in which spacers are formed in one piece with the tiles during manufacture. According to the invention, a production facility for fitting tiles (3) with spacers on an industrial scale is provided with: at least one continuous conveyor system for transporting tiles (3) between different functional devices; an application device (6) for applying spacer material to the tiles (3); a kiln (9) for fusing the spacer material onto the tiles (3); and a cooling area (11, 12) where the spacer material can harden and the tiles can cool. The proposed method and device can be used for laying tiles in a flat tile lattice structure using a jolting or vibration process.

IPC 1-7

E04F 15/08; **E04F 13/14**; **B28B 11/00**

IPC 8 full level

B28B 11/00 (2006.01); **B28B 11/02** (2006.01); **E04F 13/14** (2006.01); **E04F 15/08** (2006.01)

CPC (source: EP)

B28B 11/00 (2013.01); **E04F 13/142** (2013.01); **E04F 15/08** (2013.01)

Citation (examination)

- DE 4242195 A1 19931223 - LIMBURG KERAMIKMASCHINEN GMBH [DE]
- GB 2234994 A 19910220 - W H HAGEMEISTER KG ZIEGELWERK [DE]

Designated contracting state (EPC)

AT BE CH DE DK ES FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)

WO 9618009 A1 19960613; AT E203301 T1 20010815; AU 4302096 A 19960626; DE 4443185 A1 19960620; DE 4443185 C2 19990318; DE 59509428 D1 20010823; EP 0752040 A1 19970108; EP 0752040 B1 20010718; JP 3121351 B2 20001225; JP H09508867 A 19970909

DOCDB simple family (application)

EP 9504771 W 19951205; AT 95941666 T 19951205; AU 4302096 A 19951205; DE 4443185 A 19941205; DE 59509428 T 19951205; EP 95941666 A 19951205; JP 51731596 A 19951205