

Title (en)  
Method for constructing a double face fabric

Title (de)  
Verfahren zur Herstellung von einem doppelseitigen Stoff

Title (fr)  
Procédé pour la fabrication d'un étoffe double face

Publication  
**EP 0756030 A1 19970129 (EN)**

Application  
**EP 95305933 A 19950824**

Priority  
US 50780095 A 19950726

Abstract (en)  
A method of constructing a double face fabric is provided. The first step in the method is to knit a three dimensional knit fabric which has a first fabric layer, a second fabric layer and a plurality of yarns that interconnect the two layers. The three dimensional knit fabric is prepared using a conventional double needle bar warp knitting machine. Then, the yarn connecting the two layers is cut, resulting in two pieces of fabric having a velvet surface on one side, and a flat knit surface on the other. The flat knit surface is then raised by a conventional process such as napping, in order to form a pair of double face fabrics, each with a first velvet surface and a second fleece surface. <IMAGE>

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CPC (source: EP)  
**D04B 21/02** (2013.01); **D04B 35/34** (2013.01); **D06C 11/00** (2013.01)

Citation (applicant)  
• US 3855820 A 19741224 - KOHL K  
• US 4712281 A 19871215 - SCHELLER HOLGER [US]

Citation (search report)  
• [Y] DE 2857400 B1 19810205 - MAYER FA KARL  
• [DY] US 4712281 A 19871215 - SCHELLER HOLGER [US]  
• [A] FR 2211019 A5 19740712 - FLORIN MICHEL [FR]  
• [A] FR 1507442 A 19671229 - JEAN GUESKEN MASCHINENFABRIK E  
• [A] EP 0627517 A1 19941207 - EURL ERTEC [FR]  
• [DA] US 3855820 A 19741224 - KOHL K

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