

Title (en)  
Device for controlling workpieces

Title (de)  
Vorrichtung zur Kontrolle von Werkstücken

Title (fr)  
Dispositif pour le contrôle de pièces

Publication  
**EP 0757927 B1 20000216 (DE)**

Application  
**EP 96112336 A 19960731**

Priority  
DE 19528811 A 19950805

Abstract (en)  
[origin: EP0757927A1] The device supplies a workpiece to a measurement arrangement (1) which includes a pivoting seesaw (9), whose swing results in dependence of the workpiece thickness. The swing is measured electronically and is evaluated in a good-bad appraisal. The seesaw is pref. formed as a lever held on one side, and comprising a roll in a predetermined distance from the fixing point. The roll is pref. arranged opposite a second fixed roll, providing a distance which equals the thickness of the metal sheet.

IPC 1-7  
**B21D 43/24**; **B65H 7/12**

IPC 8 full level  
**B21C 51/00** (2006.01); **B21D 43/24** (2006.01); **B65H 7/12** (2006.01)

CPC (source: EP)  
**B21C 51/00** (2013.01); **B21D 43/24** (2013.01); **B65H 7/12** (2013.01); **B65H 2511/13** (2013.01); **B65H 2511/212** (2013.01); **B65H 2511/524** (2013.01); **B65H 2553/61** (2013.01)

C-Set (source: EP)  
1. **B65H 2511/13** + **B65H 2220/03**  
2. **B65H 2511/524** + **B65H 2220/03**  
3. **B65H 2511/212** + **B65H 2220/01** + **B65H 2220/11**

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DE ES FR IT

DOCDB simple family (publication)  
**DE 19528811 A1 19970206**; DE 59604454 D1 20000323; EP 0757927 A1 19970212; EP 0757927 B1 20000216; ES 2143690 T3 20000516

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