

Title (en)  
COMPRESSION MOLDED DOOR ASSEMBLY

Title (de)  
BAUSATZ FÜR EINE FORMGEPRESSTE TÜR

Title (fr)  
ENSEMBLE PORTE MOULE PAR COMPRESSION

Publication  
**EP 0770007 B1 19991117 (EN)**

Application  
**EP 95924007 A 19950620**

Priority  
• US 9507827 W 19950620  
• US 27497894 A 19940714

Abstract (en)  
[origin: WO9602395A1] A door assembly (10) having a core (12) positioned within a frame (14). The door assembly (10) further includes a pair of opposed molded skins (24, 26). There are edges adjacent the skins. The skins (24, 26) are made of a polymer material, a low profile additive and reinforcement fibers. Each of the skins (24, 26) has an exterior surface (28) and an interior surface (30). The interior surface (30) is adjacent the core (12). The exterior surface (28) includes a textured pattern (31) consisting of level portions (32) and depressions (34). The depressions (34) have a range in depth from about 0.025 mm to about 1.0 mm from the level portions (32). The skins (24, 26) further include undercuts (36) adjacent the depressions (34). The undercuts (36) have a range in extent of undercutting from about 0.025 mm to about 0.10 mm from the depressions (34).

IPC 1-7  
**B44F 9/02**; **E04C 1/00**; **E04C 2/34**; **E06B 5/00**

IPC 8 full level  
**E06B 3/82** (2006.01); **B44C 5/04** (2006.01); **B44F 9/02** (2006.01); **E04C 2/20** (2006.01); **E06B 3/78** (2006.01)

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**B44C 5/0453** (2013.01 - EP US); **B44F 9/02** (2013.01 - EP US); **E06B 3/78** (2013.01 - EP US); **B29L 2031/724** (2013.01 - EP US)

Cited by  
US9657512B2; US7426806B2

Designated contracting state (EPC)  
DE FR GB

DOCDB simple family (publication)  
**WO 9602395 A1 19960201**; CA 2188433 A1 19960201; CA 2188433 C 19991214; DE 69513400 D1 19991223; DE 69513400 T2 20000531; EP 0770007 A1 19970502; EP 0770007 A4 19971119; EP 0770007 B1 19991117; JP H10511153 A 19981027; US 5537789 A 19960723; US RE36240 E 19990629

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