

Title (en)

METHOD OF MANUFACTURING SLIDE FASTENER

Title (de)

VERFAHREN ZUR HERSTELLUNG VON REISSVERSCHLUSS

Title (fr)

PROCEDE DE FABRICATION DE FERMETURE ECLAIR

Publication

EP 0771538 B1 20031210 (EN)

Application

EP 96913705 A 19960509

Priority

- JP 9601221 W 19960509
- JP 11077595 A 19950509

Abstract (en)

[origin: WO9635345A1] A method of manufacturing a slide fastener, which can efficiently accomodate various demands for slide fasteners, reduces an amount of scrapped fastener chain required for slide fasteners of the same kind as much as possible, and facilitates production control. The method comprises feeding a lengthy continuous fastener chain (Ch) from a supply section (10) irrespective of the number of slide fasteners which are planned to be manufactured, measuring the fastener chain (Ch) for each length of individual slide fasteners (SF) being manufactured by means of a measuring roll (31) to form space portions (SP), and after formation of as many space portions (SP) as the number of slide fasteners, automatically changing over to a fastener chain (Ch) of another kind in the supply section (10) to sequentially and continuously manufacture slide fasteners (SF) of many kinds in desired numbers.

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A44B 19/42

IPC 8 full level

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WO 9635345 A1 19961114; CA 2194472 A1 19961114; CA 2194472 C 20000829; DE 69631015 D1 20040122; DE 69631015 T2 20040805; EP 0771538 A1 19970507; EP 0771538 A4 19980805; EP 0771538 B1 20031210; HK 1017570 A1 19991119; JP 3407889 B2 20030519; TW 296977 B 19970201

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