

Title (en)

DEVICE FOR INSERTING A PART INTO A FOUNDRY CORE TO FORM A CORE ASSEMBLY

Title (de)

VORRICHTUNG ZUM EINLEGEN EINES TEILS IN EINEN ZU EINEM KERNPAKET ZU ERGÄNZENDEN GIESSEREIKERN

Title (fr)

DISPOSITIF PERMETTANT D'INSERER UNE PIECE DANS UN NOYAU DE FONDERIE A COMPLETER POUR EN FAIRE UN PAQUET DE NOYAUX

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Application

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Abstract (en)

[origin: US5758710A] PCT No. PCT/DE95/01217 Sec. 371 Date Mar. 12, 1997 Sec. 102(e) Date Mar. 12, 1997 PCT Filed Sep. 7, 1995 PCT Pub. No. WO96/08327 PCT Pub. Date Mar. 21, 1996An apparatus for inserting a part (6) into a foundry core (1) that is to be completed to a core assembly between two core shooting stations (2) is designed and constructed for a fully automatic handling of the part (6) such as to include a magazine (7) for making available the part (6), a manipulator (8) for receiving the part from magazine (7) and delivering the part (6) to the foundry core (1), and a transfer device (9) for moving the manipulator (8) between the magazine (7) and the foundry core (1).

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