

Title (en)

Method of winding a paper web into a roll

Title (de)

Verfahren zum Aufwickeln einer Papierbahn zu einer Rolle

Title (fr)

Procédé pour enruler une bande de papier en un rouleau

Publication

**EP 0792829 B1 19991208 (DE)**

Application

**EP 97101106 A 19970124**

Priority

DE 19607349 A 19960227

Abstract (en)

[origin: US5988557A] For winding up of a paper web to form a paper roll, a first reel spool is accelerated to the speed of the web and brought into a first, start-of-winding position in which it forms a nip with a driveable press drum. The beginning of the web of paper is guided around the press drum and is wound onto the first reel spool. When a first layer thickness has been wound, the first reel spool is transferred into a second, complete-winding position and the paper roll is wound up there to its desired layer thickness. During the entire winding process, the press drum or a special press roll are pressed against the winding surface of the developing paper roll, a torque is introduced into the axis of the first reel spool by means of a central drive and the press drum and/or press roll and the first reel spool with the developing paper roll thereon are displaced, preferably exclusively horizontally, without substantial changes in the direction or orientation of those elements. Then a second reel spool is accelerated and brought into the first position before transferring the web to the second reel spool.

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IPC 8 full level

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CPC (source: EP KR US)

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**B65H 2408/2364** (2013.01 - EP KR US)

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