

Title (en)

Method to make a fusible interlining and fusible interlining obtained thereby

Title (de)

Verfahren zur Herstellung eines einbügelbaren Einlagestoffs und so hergestelltes Produkt

Title (fr)

Procédé de fabrication d'un entoilage thermocollant et entoilage thermocollant ainsi obtenu

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Application

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Priority

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Abstract (en)

In the prodn. of a fusible interlining material, at least one initial graphic screen series (9) is deposited on the right face (3) of the carrier fabric (2) as the first layer (5) in a repeat pattern of dots (6). A second graphic screen series (10) is deposited as the second layer (7) on the left face (4) of the carrier fabric (2) through a transfer cylinder (11) with a smooth surface to give the dots (8). The thin dots (8), with a flat surface, are transferred to the left face (4) of the fabric (2) as the second layer (7) simultaneously with the deposit of the first layer (5), so that the dots (6,8) in each layer face each other on opposite sides of the material.

Abstract (fr)

L'invention concerne un procédé de fabrication d'un entoilage thermocollant (1) comportant un support textile (2), une première couche (5) thermofusible appliquée sur l'une (3) de ses faces dite face recto et une seconde couche (7) thermofusible appliquée sur la face verso (4) du support (2), caractérisé en ce que l'on dépose, au moyen d'un premier cadre sérigraphique (9), la première couche (5) sur la face recto (3) du support (2) ; on dépose, au moyen d'un second cadre sérigraphique (10), la seconde couche (7) sur un cylindre de transfert (11) ; on transfère les points (8) ainsi obtenus sur la face verso (4) du support (2), le dépôt de la première couche (5) et le transfert de la seconde couche (7) ayant lieu simultanément de manière que les points (6,8) des couches (5,7) soient situés en regard les uns des autres en coupe transversale. <IMAGE>

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