

Title (en)

Method of making a lamp reflector with a V-shaped cross section and reflector having a V-shaped cross section

Title (de)

Verfahren zum Herstellung eines im Querschnitt V-förmigen Reflektors für eine Leuchte und ein im Querschnitt V-förmiger Reflektor

Title (fr)

Procédé de fabrication d'un réflecteur à coupe transversale en V et réflecteur ayant une coupe transversale en V

Publication

**EP 0798508 A3 19980415 (DE)**

Application

**EP 97105169 A 19970326**

Priority

DE 19612197 A 19960327

Abstract (en)

[origin: EP0798508A2] The plate is pre-curved in its middle to form the apex (8) of the V-shape. Lateral squeezing pressure is applied to the two parts (5a,b) of the plate formed by the apex. The apex is rolled between a roller and a thrust piece or between two rollers. Near the apex is a hole (27) through both reflector walls and defined on both sides by apex pieces (8c). The adjacent edges of the reflector walls form the base of the hole.

IPC 1-7

**F21V 11/02**

IPC 8 full level

**F21V 11/02** (2006.01)

CPC (source: EP)

**F21V 11/02** (2013.01); **F21V 2200/00** (2015.01); **F21V 2200/20** (2015.01)

Citation (search report)

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- [A] PATENT ABSTRACTS OF JAPAN vol. 006, no. 199 (M - 162) 8 October 1982 (1982-10-08)

Cited by

EP1496307A3; EP0985869A3

Designated contracting state (EPC)

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