

Title (en)

Method of making a lamp reflector with a V-shaped cross section and reflector having a V-shaped cross section

Title (de)

Verfahren zum Herstellen eines im Querschnitt V-förmigen Reflektors für eine Leuchte und ein im Querschnitt V-förmiger Reflektor

Title (fr)

Procédé de fabrication d'un réflecteur à coupe transversale en V et réflecteur ayant une coupe transversale en V

Publication

EP 0798508 B1 20021030 (DE)

Application

EP 97105169 A 19970326

Priority

DE 19612197 A 19960327

Abstract (en)

[origin: EP0798508A2] The plate is pre-curved in its middle to form the apex (8) of the V-shape. Lateral squeezing pressure is applied to the two parts (5a,b) of the plate formed by the apex. The apex is rolled between a roller and a thrust piece or between two rollers. Near the apex is a hole (27) through both reflector walls and defined on both sides by apex pieces (8c). The adjacent edges of the reflector walls form the base of the hole.

IPC 1-7

F21V 11/02

IPC 8 full level

F21V 11/02 (2006.01)

CPC (source: EP)

F21V 11/02 (2013.01); **F21V 2200/00** (2015.01); **F21V 2200/20** (2015.01)

Cited by

EP1496307A3; EP0985869A3

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EP 0798508 A2 19971001; **EP 0798508 A3 19980415**; **EP 0798508 B1 20021030**; AT E227012 T1 20021115; DE 19612197 A1 19971002; DE 59708591 D1 20021205

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