

Title (en)  
SCREW DRIVING-IN PROCESS

Title (de)  
VERFAHREN ZUM SETZEN EINER SCHRAUBE

Title (fr)  
PROCEDE POUR ENFONCER DES VIS

Publication  
**EP 0799113 B1 19990113 (DE)**

Application  
**EP 95942173 A 19951218**

Priority  
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• EP 9504993 W 19951218

Abstract (en)  
[origin: WO9619320A1] In a process for driving in a self-boring, self-piercing, thread-shaping or thread-cutting screw (1), an axial percussion effect (6) is added to the rotary drive (7) during the hole boring step. During the thread-shaping step, the axial percussion effect is stopped and only the rotary drive remains.

IPC 1-7  
**B25B 21/02**

IPC 8 full level  
**F16B 21/02** (2006.01); **B25B 21/02** (2006.01)

CPC (source: EP)  
**B25B 21/023** (2013.01)

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