

Title (en)

MOP HEAD AND PROCESS FOR PRODUCING IT

Title (de)

WISCHTUCH UND HERSTELLUNGSVERFAHREN

Title (fr)

TETE DE BALAI A FRANGES ET PROCEDE DE FABRICATION DE CETTE DERNIERE

Publication

EP 0802763 B1 19981202 (EN)

Application

EP 95931331 A 19950915

Priority

- GB 9502182 W 19950915
- GB 9418714 A 19940916

Abstract (en)

[origin: WO9608193A1] A method of producing a mop head, particularly a refill mop head (1), comprises forming a core of elongate absorbent strip elements (1a), preferably by coiling up a single web of absorbent strip material having slits (10) formed therein defining the individual strip elements, and around an end portion of the core moulding a body of plastics material, e.g. with an integral socket (20), to form a means by which the core can be mounted on a mop handle, characterised in that prior to formation of the core, an end zone (2) of the strip material, around which the plastics material is moulded, is subjected to a calendering process, wherein the strip material is pulled or driven between a pair of spaced apart, preferably heated, contra-rotating rollers, in order to reduce its thickness and densify the strip material in the end zone.

IPC 1-7

A47L 13/20

IPC 8 full level

A47L 13/20 (2006.01)

CPC (source: EP)

A47L 13/20 (2013.01)

Designated contracting state (EPC)

DE ES FR GB GR IT NL PT

DOCDB simple family (publication)

WO 9608193 A1 19960321; AU 3481295 A 19960329; BR 9508835 A 19971223; DE 69506446 D1 19990114; DE 69506446 T2 19990602; EP 0802763 A1 19971029; EP 0802763 B1 19981202; ES 2125047 T3 19990216; GB 9418714 D0 19941102; HU 220566 B1 20020328; HU T77562 A 19980629; TR 199501127 A2 19960621; ZA 957411 B 19960724

DOCDB simple family (application)

GB 9502182 W 19950915; AU 3481295 A 19950915; BR 9508835 A 19950915; DE 69506446 T 19950915; EP 95931331 A 19950915; ES 95931331 T 19950915; GB 9418714 A 19940916; HU 9800202 A 19950915; TR 9501127 A 19950915; ZA 957411 A 19950904