

Title (en)

Method for producing a mold

Title (de)

Verfahren zur Herstellung einer Form

Title (fr)

Procédé pour la production d'un moule

Publication

**EP 0803303 B1 19990901 (EN)**

Application

**EP 97106203 A 19970415**

Priority

- JP 12906196 A 19960424
- JP 14077296 A 19960510

Abstract (en)

[origin: EP0803303A1] The method of the present invention includes pre-compressing molding sand in a mold space at the lower part of it near the outer and inner side surfaces of a pattern and the inner side surfaces of a flask, where it tends to be not well consolidated, by inserting a thin-plate body into the molding sand. The method also includes pre-compacting the molding sand or consolidating all the molding sand. <IMAGE>

IPC 1-7

**B22C 15/02**; **B22C 15/30**

IPC 8 full level

**B22C 15/02** (2006.01); **B22C 15/30** (2006.01)

CPC (source: EP KR)

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