

Title (en)

Brazing process for a continuous ink jet printhead

Title (de)

Hartlötverfahren für einen kontinuierlich arbeitenden Tintenstrahldrucker

Title (fr)

Procédé de brasage fort pour une tête d'impression à jet d'encre continu

Publication

**EP 0805026 B1 20000524 (EN)**

Application

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Priority

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Abstract (en)

[origin: EP0805026A1] A brazing process is provided for joining machined resonator portions (1A,1B) to yield a single resonator body (1) for a continuous ink jet printhead. A first resonator body portion (1A) and a second resonator body portion (1B) are provided, each resonator portion having partial fluid ingress (8), fluid egress (9), and nozzle plate (2) channel fluid cavities. A braze preform is then insertable between the first and second resonator body portions to join the first and second resonator body portions. Alignment pins secure and align the first resonator body portion (1A) to the second resonator body portion (1B). <IMAGE>

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