

Title (en)

Method for operating an arrangement of roll stands

Title (de)

Verfahren zum Betreiben einer Walzgerüstanlage

Title (fr)

Procédé de commande d'une structure de cages de laminoir

Publication

EP 0806252 B1 19991222 (DE)

Application

EP 97106345 A 19970417

Priority

DE 19618437 A 19960508

Abstract (en)

[origin: EP0806252A1] Operation of a rolling installation consisting of one or several preliminary rolling stands (SVG), connecting roller conveyors (R), a cross transport unit, and a compact rolling group which comprises two universal or duo stands and an interposed compression stand, and is laterally offset from the preliminary rolling stands. The material arrives at the rolling installation directly from a continuous casting plant or after intermediate storage. The material from the preliminary rolling stands, dependent on even or odd numbers of passes specified by the rolling plan, can be introduced into the compact rolling group (UG1, STZG, UG2) by choice from either entry side. Also claimed is a corresponding rolling installation.

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B21B 1/14

IPC 8 full level

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