

Title (en)  
Method for gathering printed products into assembled printed products

Title (de)  
Verfahren zum Sammeln von Druckprodukten zu Druckerzeugnissen

Title (fr)  
Méthode d'assemblage de produits imprimés en produits imprimés assemblés

Publication  
**EP 0806392 A3 19980819 (DE)**

Application  
**EP 97810274 A 19970501**

Priority  
CH 117796 A 19960509

Abstract (en)  
[origin: EP0806392A2] The collecting process involves feeding the sheets (2) from the processing points of an insertion machine along a feed line (4). In doing so, at least two of the sheets (2,3) are fed together along the feed line to a collecting point (7). One printed sheet may be transported in a clamping device (6) past the collecting point, with the clamping device opening as it passes. The clamping device may then be sent to pick up another sheet, after which both sheets are gripped by the clamping device. There may be a tracked intermediate conveyor (8) linked to the feed line, whilst a continuous conveyor (9) may be in contact with the opened clamping device.

IPC 1-7  
**B65H 39/06**

IPC 8 full level  
**B65H 29/04** (2006.01); **B65H 39/06** (2006.01)

CPC (source: EP US)  
**B65H 29/003** (2013.01 - EP US); **B65H 39/06** (2013.01 - EP US); **B65H 2301/323** (2013.01 - EP US); **B65H 2301/4354** (2013.01 - EP US); **B65H 2301/4476** (2013.01 - EP)

Citation (search report)

- [A] EP 0218804 A1 19870422 - FERAG AG [CH]
- [A] US 4471953 A 19840918 - REIST WALTER [CH], et al

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