

Title (en)

Assembly including a watch-case made of hard plastic and at least one pushbutton and method of manufacturing the same

Title (de)

Anordnung mit einem aus hartem Kunststoff hergestellten Uhrengehäuse und mit mindestens einem Drücker und Herstellungsverfahren für eine solche Anordnung

Title (fr)

Ensemble comprenant une boîte de montre en plastique dur et au moins un poussoir, et procédé de fabrication d'un tel ensemble

Publication

**EP 0807872 B1 20020109 (FR)**

Application

**EP 97107770 A 19970513**

Priority

FR 9606155 A 19960517

Abstract (en)

[origin: EP0807872A1] The case (2) is made of hard thermoplastic with a ring (4) on which two or more preferably identical pushbuttons (5) are provided, their axes (7) intersecting at the centre (8) of the case. Each pushbutton comprises a short rod (10) of the same material and a flexible elastomeric head (12) moulded on to the outside (15) of the ring. The head has an outer surface (13) in the shape of an elongated bell which merges smoothly into the surface of the ring. It is formed by hot injection moulding over the outer end (14) of the rod, leaving a narrow space (17) around it to facilitate flexure.

IPC 1-7

**G04B 37/10**; **G04C 3/00**

IPC 8 full level

**G04B 37/06** (2006.01); **G04B 37/10** (2006.01); **G04B 37/18** (2006.01); **G04B 37/22** (2006.01); **G04C 3/00** (2006.01)

CPC (source: EP US)

**G04B 37/106** (2013.01 - EP US); **G04C 3/001** (2013.01 - EP US)

Cited by

EP1301011A3; SG109448A1

Designated contracting state (EPC)

CH DE GB IT LI

DOCDB simple family (publication)

**EP 0807872 A1 19971119**; **EP 0807872 B1 20020109**; AU 2082097 A 19971120; AU 719683 B2 20000518; CN 1132070 C 20031224; CN 1171571 A 19980128; DE 69709484 D1 20020214; DE 69709484 T2 20021017; FR 2748828 A1 19971121; FR 2748828 B1 19980710; HK 1008248 A1 19990507; JP H1048352 A 19980220; SG 65649 A1 19990622; TW 324796 B 19980111; US 6000842 A 19991214; US 6346208 B1 20020212

DOCDB simple family (application)

**EP 97107770 A 19970513**; AU 2082097 A 19970512; CN 97111426 A 19970516; DE 69709484 T 19970513; FR 9606155 A 19960517; HK 98109246 A 19980717; JP 12443797 A 19970514; SG 1997001416 A 19970507; TW 86105877 A 19970502; US 39362499 A 19990910; US 85240397 A 19970507