

Title (en)

Assembly including a watch-case made of hard plastic and at least one pushbutton and method of manufacturing the same

Title (de)

Anordnung mit einem aus hartem Kunststoff hergestellten Uhrengehäuse und mit mindestens einem Drücker und Herstellungsverfahren für eine solche Anordnung

Title (fr)

Ensemble comprenant une boîte de montre en plastique dur et au moins un poussoir, et procédé de fabrication d'un tel ensemble

Publication

EP 0807872 B1 20020109 (FR)

Application

EP 97107770 A 19970513

Priority

FR 9606155 A 19960517

Abstract (en)

[origin: EP0807872A1] The case (2) is made of hard thermoplastic with a ring (4) on which two or more preferably identical pushbuttons (5) are provided, their axes (7) intersecting at the centre (8) of the case. Each pushbutton comprises a short rod (10) of the same material and a flexible elastomeric head (12) moulded on to the outside (15) of the ring. The head has an outer surface (13) in the shape of an elongated bell which merges smoothly into the surface of the ring. It is formed by hot injection moulding over the outer end (14) of the rod, leaving a narrow space (17) around it to facilitate flexure.

IPC 1-7

G04B 37/10; **G04C 3/00**

IPC 8 full level

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CPC (source: EP US)

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