

Title (en)

Method for manufacturing counterweights for washing machines and counterweights obtained thereby

Title (de)

Verfahren zum Herstellen von Gegengewichten für Waschmaschinen und Gegengewichte so hergestellt

Title (fr)

Procédé de fabrication de contrepoids pour machines à laver et contrepoids ainsi obtenus

Publication

**EP 0812946 A3 19980930 (EN)**

Application

**EP 97105328 A 19970329**

Priority

IT PN960038 A 19960611

Abstract (en)

[origin: EP0812946A2] Method for manufacturing counterweights for washing machines, comprising the moulding of bodies of plastic material (15, 17) which are then filled, when they are still in the mould (13), with inert material mixed with water. Such a filling material is compacted by letting the counterweights undergo a vibratory compaction phase as they are still in the mould or after they have been removed therefrom. <IMAGE>

IPC 1-7

**D06F 37/26**; **D06F 37/20**

IPC 8 full level

**D06F 37/20** (2006.01); **D06F 37/26** (2006.01)

CPC (source: EP)

**D06F 37/20** (2013.01); **D06F 37/265** (2013.01)

Citation (search report)

- [A] EP 0515874 A1 19921202 - ZANUSSI ELETTRODOMESTICI [IT]
- [A] EP 0623436 A1 19941109 - PESCATORI STEFANO [IT]

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ES2212734A1; EP0969134A1; WO0142552A1

Designated contracting state (EPC)

DE ES FR GB IT

DOCDB simple family (publication)

**EP 0812946 A2 19971217**; **EP 0812946 A3 19980930**; **EP 0812946 B1 20020724**; DE 69714150 D1 20020829; DE 69714150 T2 20030227; ES 2180842 T3 20030216; IT 1289383 B1 19981002; IT PN960038 A0 19960611; IT PN960038 A1 19971211

DOCDB simple family (application)

**EP 97105328 A 19970329**; DE 69714150 T 19970329; ES 97105328 T 19970329; IT PN960038 A 19960611