

Title (en)
Vacuum die-casting machine and method

Title (de)
Verfahren und Vorrichtung zum Vakuumdruckgiessen

Title (fr)
Procédé et dispositif de coulée sous pression sous vide

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Application
EP 97109129 A 19900306

Priority
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Abstract (en)
This invention concerns an improved vacuum die-casting machine especially for high pressure die-casting processes. It comprises die machine section (2), fill chamber (10) communicating with said die section, inlet opening (60) adjacent to the fill chamber, piston (4), piston rods (21), piston rod seals (98), pressure control means (108) and enclosure means extending from fill chamber, forming an air tight enclosure behind said piston.
<IMAGE>

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IPC 8 full level
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