

Title (en)
Parasol base, and method for its manufacture

Title (de)
Sonnenschirmständer und Verfahren seiner Herstellung

Title (fr)
Base de parasol et son procédé de fabrication

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Application
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Abstract (en)
Parasol base (1) consisting of a combination of a concrete ballast element (5) and a holder (3) for accommodating therein a fluid, such as water or sand. In order to manufacture such a parasol base, it is proposed that the holder should be provided with a chamber (13) into which the concrete material is poured, and is vibrated and can set. A method is also proposed for pouring concrete material (5) into a plastic foam mould (24), in which said mould is provided with a relatively large bottom aperture. By subsequently exerting an impact load before the concrete is fully set (after approximately 23 hours), the plastic mould becomes detached from the concrete material and can further serve as a pack. <IMAGE>

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Citation (search report)

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