

Title (en)

Modular tabletop system for connecting metal pieces by flanging

Title (de)

Modulares Tischsystem zum Verbinden von Metalplatten durch Bördeln

Title (fr)

Système de table modulaire pour la connexion de pièces métalliques par sertissage

Publication

**EP 0820822 A1 19980128 (EN)**

Application

**EP 97202294 A 19970722**

Priority

ES 9601677 A 19960726

Abstract (en)

Modular tabletop system for connecting metal pieces by flanging, of the type that carries out a flanging operation separated into a first folding of the flange, called pre-flanging, and a second and final folding, called final flanging, suitable for sealing the flange of the outside panel over the inside panel, and which comprises a structure (6), a table (9), a cradle (3) suitable to support a sheet or outside panel (1), a treader (18) and flanging units (24). At least one of the flanging units (24) is made up of a tipping part (25) and a sliding part (31), the sliding part being linked to the tipping part (25) such that it can perform a sliding movement with regard to said tipping part (25). The system includes flanging means associated with the sliding part (31). <IMAGE>

IPC 1-7

**B21D 39/02**

IPC 8 full level

**B21D 19/08** (2006.01); **B21D 39/02** (2006.01)

CPC (source: EP)

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Citation (search report)

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