

Title (en)  
WATCH BRACELET

Title (de)  
UHRENARMBAND

Title (fr)  
BRACELET DE MONTRE

Publication  
**EP 0824328 A1 19980225 (DE)**

Application  
**EP 96911902 A 19960513**

Priority  
• CH 9600184 W 19960513  
• CH 140295 A 19950515

Abstract (en)  
[origin: WO9636250A1] The links (1, 15) of the watch bracelet have a central block (2) having two outer lugs (3, 4) on one side and two inner lugs (5, 6) on the opposite side. The lugs (3, 4, 5, 6) have drillings (7, 8, 9, 10). In order to fit two links (1, 15) together, a pin (21) is inserted through the drillings (7, 8) of the outer lugs (3, 4) of a leading link (1) and the drillings (22, 23) of the inner lugs (17, 18) of the following link (15). Between the inner lugs and the inner and outer lugs there are rubber rings (16, 19, 20) which retain the pin (21). There is therefore no need to make the drillings precisely in the lugs, resulting in a marked reduction in the cost of manufacturing the metal watch bracelet.

IPC 1-7  
**A44C 5/10**

IPC 8 full level  
**A44C 5/10** (2006.01)

CPC (source: EP US)  
**A44C 5/107** (2013.01 - EP US); **Y10S 59/90** (2013.01 - EP US)

Citation (search report)  
See references of WO 9636250A1

Cited by  
US6229827B1; US11986067B2

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CH DE ES FR GB IT LI

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**WO 9636250 A1 19961121**; AU 5495096 A 19961129; CN 1190337 A 19980812; DE 59601268 D1 19990318; EP 0824328 A1 19980225; EP 0824328 B1 19990203; ES 2130812 T3 19990701; US 6094903 A 20000801

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**CH 9600184 W 19960513**; AU 5495096 A 19960513; CN 96195367 A 19960513; DE 59601268 T 19960513; EP 96911902 A 19960513; ES 96911902 T 19960513; US 95207397 A 19971117