

Title (en)

Assembly for a heat exchanger comprising an aluminium based manifold and tubes and process for manufacturing such an assembly

Title (de)

Anordnung für einen Wärmetauscher bestehend aus einem Verteiler auf Aluminiumbasis und Rohren und Verfahren zur Herstellung einer solchen Anordnung

Title (fr)

Assemblage d'un collecteur à base d'aluminium et de tubes pour échangeur de chaleur et procédé de fabrication d'un tel assemblage

Publication

EP 0826943 B1 20030507 (FR)

Application

EP 97114201 A 19970818

Priority

FR 9610573 A 19960829

Abstract (en)

[origin: EP0826943A1] The aluminium-based heat exchanger manifold has an outer face (2) with a facing layer (3) and apertures (17) to receive the ends of tubes (8) with outer surface layers (19). Each of the apertures is made by piercing and shaping the manifold wall so as to create a contact surface between the respective facing layers of the aperture and tube. The facing layers on the manifold and tube end are of an aluminium/silicium alloy. The inner surface (4) of the manifold also has a facing layer (5) which is of aluminium and zinc or aluminium and magnesium with the magnesium content of over 2 per cent. In a variant the outer surface of the manifold can have an intermediate facing layer of aluminium and zinc between its main surface and its outer facing layer.

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IPC 8 full level

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CPC (source: EP US)

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Cited by

EP1967809A1; DE102007033976A1; EP1462754A3; EP2096398A1; EP1462753A3; WO2006005594A1

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